## **BIZOL PRESS RELEASE**



## **Super-Knock: The Old Engine Killer is Back**

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Most older drivers, as well as those involved in motor sports, are well familiar with the phenomenon of engine knocking. However, due to continuous improvements in engine design and on-board control equipment, the risk of knock has been effectively eliminated, so many of you may have never experienced it, nor even heard of it. Unfortunately, old lessons seem to have been forgotten and the quest for fuel economy has spurred the engine downsizing and boosting craze. Modern turbocharged gasoline direct-injected (t-GDI) engines can pull astonishing 150+ hp from one liter of the engine displacement volume. As a result, the knock has returned, in a scarier form of a super-knock with a more scientific name of "low speed pre-ignition" (LSPI), or "stochastic pre ignition" (SPI). Ironically, the fact is that LSPI and knocking tend to become more prominent in the operating regime that is most beneficial to attaining improved fuel economy.

Let's look somewhat deeper into the problem: In a spark-ignited internal combustion engine, the fuel-air mixture must ignite at a precise moment in the 4-stroke cycle in order for the engine to operate properly. The combustion is started by a spark plug, usually 10 to 40 crankshaft degrees prior to top dead center (TDC). This ignition advance can be controlled – either mechanically or electronically – and allows time for the combustion process to develop peak pressure at the right moment for achieving maximum engine efficiency. The knock occurs when, for some reason, the mixture ignites not when it should or when it stochastically explodes instead of burning normally. A drastic spike in cylinder pressure during the knock creates a characteristic detonation sound. Knocking is not good for the engine and the outcome can be completely devastating: cracked pistons and spark plugs, damaged rings and ring lands, buckled connecting rods, failed rod bearings etc.

To be technically accurate, one should differentiate between regular the knock and LSPI, or the super-knock. The regular knock occurs after the spark ignition took place, but the fuel-air mixture sporadically detonates in the bulk instead of burning normally. Unlike the regular knock, LSPI – which is followed by a knock – occurs before the spark ignition took place and is even more damaging. Both LSPI and regular knocking are more likely to occur at high load / low rpm conditions and while tipping-in.

In recent years, an enormous effort was made to better understand LSPI and knocking mechanisms. One can list more than a dozen of factors potentially triggering LSPI and knocking events. Apart from the engine design, high peak cylinder pressure due to engine boosting, use of low quality gasoline, use of lean fuel/air mixtures, and use of low-quality crankcase lubricants are among the factors associated with an increased LSPI and knocking risk. Unlike a conventional knock, an LSPI event cannot be predicted and corrected by adjusting spark timing, and hence the standard knock-prevention algorithms most engine control units (ECU) rely upon are largely useless.

Technically speaking, LSPI is primarily linked to engineering flows in the engine. However, the fact that the frequency of LSPI events depends on the motor oil used gave rise to a number of theories trying to link the onset of LSPI to motor oil composition. It has been reported that, certain additives, such as zinc dithiophosphate (ZDDP) and molybdenum, reduce the risk of LSPI, while others, such as over based calcium sulfonates – a common component of TBN buffer – act as LSPI promotors. Furthermore, some reports suggest that the use of synthetic base oils also reduces the LSPI risk. However, researchers from Infineum, one major lubricant additive manufacturer, have reported a correlation between auto-ignition propensity of different base oils and LSPI frequency, pointing to the opposite direction: the auto-ignition risk seems to increase from API Group I to API Group IV. This shows the complexity of the problem, with individual engine characteristics, fuel and motor oil all playing a role.

New and upcoming engine oil specifications will include a dedicated LSPI performance test sequence. We at BIZOL R&D division closely monitor current advances in understanding the LSPI phenomenon and timely adapt best practices in our product formulations. Thus, our new motor oil <u>BIZOL Green Oil+</u> is one of the first LSPI-proof products on the market.